ABC DRY POWDER MAP-50% STORED PRESSURE 1 KG FIRE EXTINGUISHER



Applicable Class of fire - A, B, C and electrically started fires.

Brief description: These extinguishers come with nominal charge of 1 kg dry powder, Constructed of MS Sheet by MIG Welding process and brass forged discharge Valve, Internally & Externally epoxy powder coated.

1	**GENERAL DATA**		
	Manufacturer	:	Intime Fire Appliances Pvt. Ltd.
	Trade Mark	:	"**INTIME**"
	BIS standard code	:	IS 15683:2018
	Type	:	Portable Stored Pressure
2	**MATERIAL OF CONSTRUCTION**		
	Extinguishing medium	:	Mono Ammonium Phosphate **(MAP-50%)** dry powder (IS 4308:2019)
	Body	:	Mild Steel Sheet having Max. of 0.25% **C**, 0.05% **P** and 0.05% **S (IS 513)**
	Neck Ring	:	MS Pipe - M30x1.5 Female threaded
	Valve	:	Brass - M30x1.5 Male threaded
	Siphon tube	:	Aluminum / PVC
	Pressure gauge / indicator	:	As per IS 15683:2018
	Discharge nozzle	:	PVC
	Wall mounting bracket	:	MS Powder coated /Chrome Plated
3	**PERFORMANCE DATA**		
	Fire rating	:	1A : 21B
	Performance requirements	:	**Min. Effective discharge time** : 8 Sec. (Actual : 12 Sec. Approx.)
		:	**Min. Bulk range of discharge** : 2 Mtr. (Actual : 3 Mtr. Approx.)
		:	**Min. Percentage of discharge** : 85% (Actual : 94% Approx.)
	Temperature Range	:	-20° to +60° C
	Service pressure	:	15 bar
	Max. service pressure	:	18 bar
4	**ROUTINE TESTS**		
	Hydro Pressure Test (Pt)	:	35 bar (3.5 MPa) Hold for 2.5 min.
	Min. Burst pressure (Pb) for body	:	55 bar (5.5 MPa) Hold for 1 min.
	Leakage test	:	Inverted glass jar / Soap solution
	Partial discharge	:	The second pressure or weight shall not be less than 75% of the first after interruption of the Discharge
5	**TYPE TESTS**	:	As per IS 15683:2018
6	**DIMENSIONS**	:	**Diameter** : 80 ± 10 mm
		:	**Height** : 300 ± 10 mm Approx.
	Thickness of sheet	:	Made up from 1.5 mm thick sheet
	Full weight of extinguisher	:	2.2kg (Approx.)
7	**ANTI-CORROSIVE TREATMENT**	:	Phosphate treatment followed by epoxy powder coating of body DFT not less than 50 Micron
8	**MISCELLEANEOUS**		
	Inspection & testing	:	As per approved QAP
	Finish	:	PO Red as per IS : 5 (Shade 538)
	Marking	:	As per IS 15683:2018
	Approvals	:	BIS & PED
	Maintenance, care and refilling	:	As per IS 2190
9	**IN BOX ACCESSORIES**	:	Wall mounting bracket
10	**PACKING**	:	Corrugated boxes

MARKING: AS PER IS 15683:2018

APPROVAL : PED / ISI MARKED

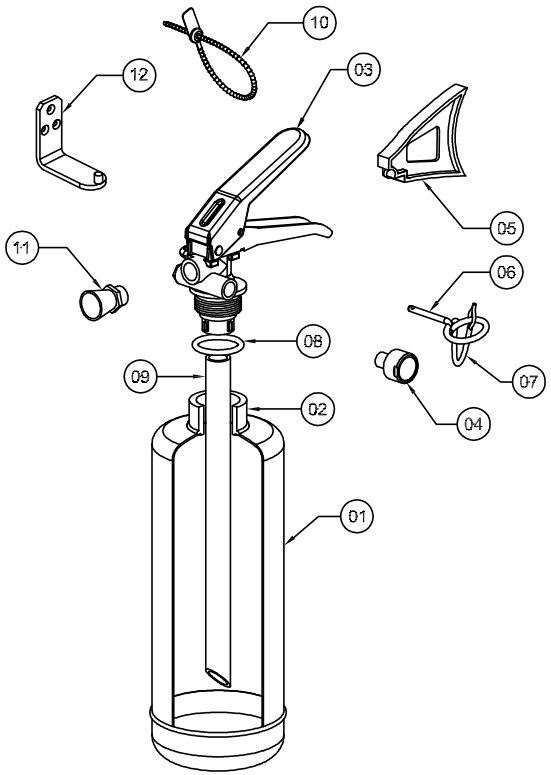
DESIGN DATA

SR. NO	PARTICULARS	DESCRIPTION
01	CAPACITY	1 KG ± 2%
02	TEMPERATURE RANGE	-20°C TO +60°C
03	SERVICE PRESSURE	15 bar
04	MAX. SERVICE PRESSURE	18 bar
05	PRESSURE TEST (PT)	35 bar HOLD FOR 2.5 min.
06	MIN. BURST PRESSURE TEST (PB)	55 bar HOLD FOR 1 min.

PERFORMANCE PARAMETERS

SR. NO	PARTICULARS	DESCRIPTION
01	EFFECTIVE DISCHARGE TIME	MIN. 8 SEC. (Actual: 12 sec. aprx.)
02	BULK RANGE OF DISCHARGE	MIN. 2 METER (Actual: 3 meter aprx.)
03	PERCENTAGE OF DISCHARGE	NOT LESS THAN 85% (Actual: 94% aprx.)
04	FIRE RATING	1A-21B

HARD PUNCH MARKING
INTIME YEAR PT 35 BAR CE 1128





300 mm ± 10 mm Approx.

Ø80 ± 10 mm
(Approx)

SR. NO	DESCRIPTION	MATERIAL	QTY.
13	EXTINGUISHING MEDIUM	MAP 50% POWDER CONFIRMS TO IS 4308:2019	06
12	WALL MOUNTING BRACKET	MS POWDER COATED / CHROME PLATED	01
11	NOZZLE	PVC	01
10	SEAL	PP PLASTIC	01
09	SIPHON TUBE	ALUMINUM / PVC	01
08	"O" RING	NITRILE RUBBER	01
07	SAFETY PIN HOLDER	RUBBER / SOFT PVC	01
06	SAFETY PIN	MS CHROME PLATED	01
05	LEAVER LOCK	PP PLASTIC	01
04	PRESSURE GAUGE / INDICATOR	AS PER IS 15683:2018	01
03	VALVE	BRASS - M30 X 1.5 MALE THREADED	01
02	NECK RING	MS PIPE - M30 X 1.5 FEMALE THREADED	01
01	BODY	MS SHEET HAVING MAX. C=0.25%, P=0.05%, S=0.05% (CONFIRMS TO IS:513)	01

		DATE	NAME
DRAWN		22.12.22	VIJAY
CHECK		22.12.22	SHEKHAR
APP		22.12.22	AM

SYMBOL	REVISION DECRIPTION	DATE	BY

TITLE :

ABC DRY POWDER MAP-50% (STORED PRESSURE)
1 KG FIRE EXTINGUISHER

GAD NO. : INTIME-ABC-1-50%-SP

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SCALE : NTS | SHEET : 1 OF 1