DATASHEET NO. : IFAPL-TDS-06

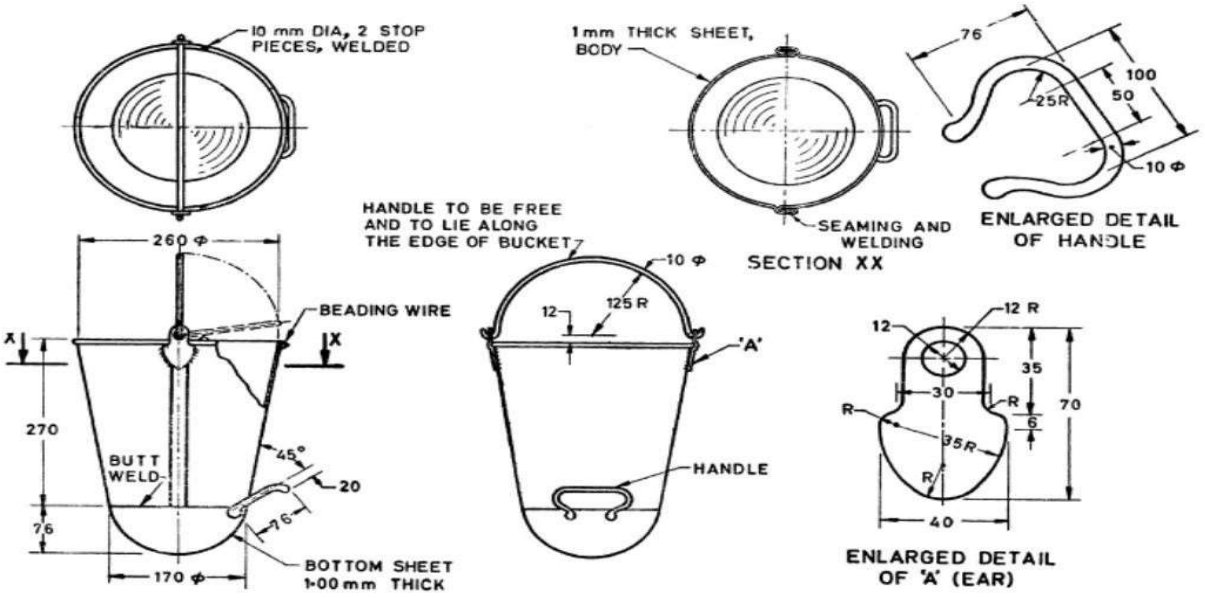
TDS FIRE BUCKET

Desion particulars (Fire Buckets)
Body - Body will be in 2 halves joined together by butt welding, to rim of the body shall be wired and unformly beaded. The beading shall be fully formed without gaps.

Thickness: (Body & bottom: 1mm
Thickness of ears : 2.8mm
Diameter of Beading Wired: 3.55mm
Diameter of top & bottom handle: 10 mm

General: All welds will be free from porosity, below holes and brittleness.

Quantity of 4 nos. Fire Bucket sets to be supplied = 6 nos with stand and bucket lid cover.
Fire Bucket to comply with IS:2546



All dimensions in millimetres.

FIG. 1 FIRE BUCKET — SHAPE AND ESSENTIAL DIMENSIONS

Material Construction : Fire Buckets

Body : MS Grade St. 34 (1079-1968)

Mild Steel Rod : MS Rod Confirming to IS: 226-1969
Mild Steel Wire: MS Wire Conirming to IS:280-1962
Galavnization: Zink Coating Thickness > 0.06 G/cm2 (Both Side inclusive) as IS:2629-1966

Painting & Finishing (Fire Buckets)

Painting Inside the Buckets (White)
Outside Painting: Fire Red (Shede 536 of IS: 5-1978)
Handle ears & letters:Black
Paint Finish:Enamel Finish (IS 2932 1964)

The word "FIRE" will be painted in black centerlly on the outside. The letters will be 75mm Height and 12 mm thick.